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**UTILITY PATENT APPLICATION TRANSMITTAL
(Small Entity)**

(Only for new nonprovisional applications under 37 CFR 1.53(b))

Docket No.
0685CG-07

Total Pages in this Submission

TO THE ASSISTANT COMMISSIONER FOR PATENTSBox Patent Application
Washington, D.C. 20231

Transmitted herewith for filing under 35 U.S.C. 111(a) and 37 C.F.R. 1.53(b) is a new utility patent application for an invention entitled:

LIQUID LEVEL CONTROLLER

and invented by:

R. David Anderson

If a CONTINUATION APPLICATION, check appropriate box and supply the requisite information:

☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No.: _____

Which is a:

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Which is a:

☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No.: _____

Enclosed are:

Application Elements

1. ☒ Filing fee as calculated and transmitted as described below
2. ☒ Specification having 12 pages and including the following:
 - a. ☒ Descriptive Title of the Invention
 - b. ☐ Cross References to Related Applications (if applicable)
 - c. ☐ Statement Regarding Federally-sponsored Research/Development (if applicable)
 - d. ☐ Reference to Microfiche Appendix (if applicable)
 - e. ☒ Background of the Invention
 - f. ☒ Brief Summary of the Invention
 - g. ☒ Brief Description of the Drawings (if drawings filed)
 - h. ☒ Detailed Description
 - i. ☒ Claim(s) as Classified Below
 - j. ☐ Abstract of the Disclosure

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Application Elements (Continued)

3. ☒ Drawing(s) (when necessary as prescribed by 35 USC 113)
- a. ☐ Formal b. ☒ Informal Number of Sheets 2
4. ☒ Oath or Declaration
- a. ☒ Newly executed (original or copy) ☐ Unexecuted
- b. ☐ Copy from a prior application (37 CFR 1.63(d)) (for continuation/divisional application only)
- c. ☒ With Power of Attorney ☐ Without Power of Attorney
- d. ☐ DELETION OF INVENTOR(S)
Signed statement attached deleting inventor(s) named in the prior application,
see 37 C.F.R. 1.63(d)(2) and 1.33(b).
5. ☐ Incorporation By Reference (usable if Box 4b is checked)
The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein.
6. ☐ Computer Program in Microfiche
7. ☐ Genetic Sequence Submission (if applicable, all must be included)
- a. ☐ Paper Copy
- b. ☐ Computer Readable Copy
- c. ☐ Statement Verifying Identical Paper and Computer Readable Copy

Accompanying Application Parts

8. ☒ Assignment Papers (cover sheet & documents)
9. ☐ 37 CFR 3.73(b) Statement (when there is an assignee)
10. ☐ English Translation Document (if applicable)
11. ☒ Information Disclosure Statement/PTO-1449 ☒ Copies of IDS Citations
12. ☐ Preliminary Amendment
13. ☒ Acknowledgment postcard
14. ☒ Certificate of Mailing
- ☐ First Class ☒ Express Mail (Specify Label No.): EL139164453US

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Accompanying Application Parts (Continued)

15. ☐ Certified Copy of Priority Document(s) *(if foreign priority is claimed)*
16. ☐ Small Entity Statement(s) - Specify Number of Statements Submitted: _____
17. ☐ Additional Enclosures *(please identify below)*:

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Request That Application Not Be Published Pursuant To 35 U.S.C. 122(b)(2)

18. ☐ Pursuant to 35 U.S.C. 122(b)(2), Applicant hereby requests that this patent application not be published pursuant to 35 U.S.C. 122(b)(1). Applicant hereby certifies that the invention disclosed in this application has not and will not be the subject of an application filed in another country, or under a multilateral international agreement, that requires publication of applications 18 months after filing of the application.

Warning

An applicant who makes a request not to publish, but who subsequently files in a foreign country or under a multilateral international agreement specified in 35 U.S.C. 122(b)(2)(B)(i), must notify the Director of such filing not later than 45 days after the date of the filing of such foreign or international application. A failure of the applicant to provide such notice within the prescribed period shall result in the application being regarded as abandoned, unless it is shown to the satisfaction of the Director that the delay in submitting the notice was unintentional.

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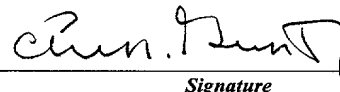
Fee Calculation and Transmittal

CLAIMS AS FILED

For	#Filed	#Allowed	#Extra	Rate	Fee
Total Claims	10	- 20 =	0	x \$9.00	\$0.00
Indep. Claims	2	- 3 =	0	x \$40.00	\$0.00
Multiple Dependent Claims (check if applicable) <input type="checkbox"/>					\$0.00
BASIC FEE					\$355.00
OTHER FEE (specify purpose) <u>Recordation of Assignment Fee</u>					\$40.00
TOTAL FILING FEE					\$395.00

- ☒ A check in the amount of **\$395.00** to cover the filing fee is enclosed.
- ☒ The Commissioner is hereby authorized to charge and credit Deposit Account No. **06-0580** as described below. A duplicate copy of this sheet is enclosed.
- ☐ Charge the amount of _____ as filing fee.
- ☒ Credit any overpayment.
- ☒ Charge any additional filing fees required under 37 C.F.R. 1.16 and 1.17.
- ☐ Charge the issue fee set in 37 C.F.R. 1.18 at the mailing of the Notice of Allowance, pursuant to 37 C.F.R. 1.311(b).

Dated: **October 25, 2000**


Signature

Charles D. Gunter, Jr.
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Fort Worth, Texas 76102

CC:

1 LIQUID LEVEL CONTROLLER

2 **BACKGROUND OF THE INVENTION**

3
4 **1. Technical Field:**

5
6 The present invention relates generally to fluid level sensing
7 systems in which the level control is accomplished through the use
8 of a displacement member whose motion is transmitted to a pneumatic
9 or electric controller which is connected to a process valve, and
10 specifically, to an improved pneumatic controller for such systems.

11
12 **2. Description of the Related Art:**

13 The oil and gas, chemical and other industries utilize process
14 valves for the control of process fluids which are operated by
15 means of a pneumatic or electrical control signal. The controller
16 for such valves typically includes a pilot valve whose function is
17 to generate an output signal pressure which either opens or closes
18 the process valve. In the typical prior art system, the level of
19 liquid in the tank or other container is sensed with a displacement
20 element or float that is in communication with the liquid in the
21 container. The displacement element transmits a force or movement
22 to the controller that is situated outside the container. The force
23 or displacement so sensed is a measure of the change in liquid
24 level.

25 For example, in the case of an oil and gas separator tank, a
26 liquid level controller is provided which uses a float or
27 displacement type sensor to transmit changes in the liquid level in
28 the tank to a pilot valve outside the vessel. The pilot valve
29 signals a process control or discharge valve in the discharge
30 outlet from the vessel to open or close the discharge valve in

1 response to the liquid level within the vessel.

2
3 Supply gas is generally taken from the production gas and
4 routed to the pilot valve. When the liquid level in the vessel is
5 within the desired limit, the supply gas is vented through the
6 pilot valve to the atmosphere. When the liquid level rises
7 sufficiently to change the position of the float, a flapper applies
8 a force to the pilot valve so that the supply gas is diverted
9 within the pilot valve to thereby provide a control signal to the
10 discharge valve which allows liquid to flow from the vessel.

11
12 Many of the prior art liquid level controllers require right
13 or left hand mounting which requires that both mountings be
14 available in inventory. Also, their conversion between such
15 mountings requires extensive reworking of the mounting and the
16 components. It was often difficult to reach the internal components
17 of such devices for repair and reconfiguration. Typically, the
18 control systems were totally enclosed in a housing. The housing was
19 required to be sealed to the atmosphere. Where a supply gas filter
20 was present, it was generally difficult to access and clean as
21 these steps required accessing the housing interior before access
22 to the filter housing could be obtained. Also, the pressure gages
23 were typically inside the housing and removal of the housing was
24 required to service the gages. As a result, the components of the
25 typical prior art pneumatic pilot level controller were not easily
26 accessible or easily removed for maintenance or replacement

27
28 In many cases, an adjustable biasing spring was used to
29 balance the force exerted by the weight of the displacement element
30 or float. The adjustable biasing spring was also enclosed within

1 the housing in some cases, thereby making any adjustment of the
2 biasing spring difficult and time consuming.

3
4 A need exists for a liquid level controller which can be
5 easily and quickly accessed for adjustment or repair.

6
7 A need also exists for such a controller which features an
8 externally mounted pilot assembly and filter assembly.

9
10 A need also exists for such a controller which features
11 externally mounted pressure gauges which are oriented to
12 accommodate either left or right hand mountings.

13
14 A need also exists for such a system that can enable
15 adjustment of the biasing spring without having to remove the
16 housing cover.

17
18 A need also exists for such a liquid level controller which is
19 simple in design and economical to manufacture, which is dependable
20 in operation and which features fewer parts than the prior designs.

1 In a preferred embodiment, the improved liquid level
2 controller of the invention includes a main housing having a
3 plurality of walls which together define a normally enclosed
4 interior, the main housing having a tubular connector body located
5 on an exterior surface of a selected sidewall of the main housing.
6 The connector body is connectable to a sidewall of a liquid
7 containing vessel for communicating with an interior of the vessel.
8

9 A torque bar is located within the main housing closed
10 interior. The torque bar is pivotally mounted therein by means of
11 a torque shaft attached at a pivot end of the torque bar and
12 extending generally perpendicular thereto. The torque shaft is
13 supported by inner and outer bearing assemblies, the inner bearing
14 assembly being located within a selected sidewall of the main
15 housing and the outer bearing assembly being located within a
16 sidewall of the connector body.
17

18 A displacement shaft has a first end connected to the torque
19 shaft and extending perpendicular thereto. The displacement shaft
20 also has a second end which extends through a bore provided within
21 the tubular connector body to a liquid displacement member for
22 transmitting vertical forces responsive to changes in liquid level
23 as a force tending to rotate the torque shaft.
24

25 A lever is pivotally mounted within the main housing interior.
26 An adjustable connector member interconnects the torque bar and
27 lever for transmitting force exerted on the torque shaft to the
28 lever. A biasing element located within the main housing interior
29 contacts the torque bar to thereby balance force exerted on the
30 torque bar by the liquid displacement member acting on the torque

1 shaft.

2

3 A pilot assembly is located in a pilot housing which is
4 mounted on the main housing and exterior thereto. The pilot
5 assembly is actuatable by movement of the lever to provide a
6 selectable output for controlling a variable and desired liquid
7 level within the vessel interior.

8

9 The foregoing objects of the invention, as well as additional
10 objectives, features, and advantages of the present invention will
11 become apparent in the following detailed written description.

1 **BRIEF DESCRIPTION OF THE DRAWINGS**

2
3 The novel features believed characteristic of the invention
4 are set forth in the appended claims. The invention itself
5 however, as well as a preferred mode of use, further objects and
6 advantages thereof, will best be understood by reference to the
7 following detailed description of an illustrative embodiment when
8 read in conjunction with the accompanying drawings, wherein:
9

10 Figure 1 is a side, perspective view of the liquid level
11 controller of the present invention and with portions thereof
12 broken away for ease of illustration;
13

14 Figure 2 is a perspective view of a prior art liquid level
15 controller with the housing cover removed; and
16

17 Figure 3 is a rear perspective view of the liquid level
18 controller of Figure 1, again with portions thereof broken away for
19 ease of illustration.
20

1 **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

2

3 Figure 2 shows a prior art liquid level controller 90

4 described generally in issued U.S. Patent No. 5,992,448, and

5 assigned to the assignee of the present invention. Liquid level

6 controllers are described as "direct" and "throttling" in operation

7 if an increase in level in the tank results in a proportional

8 increase in outlet pressure from the controller. Controllers are

9 described as "indirect and throttling" in operation if an increase

10 in level within the tank resulted in a proportional decrease in

11 outlet pressure from the controller. Controllers which operate in

12 the "snap-on or snap-off" mode feature a sudden increase in output

13 pressure with level increase in direct mode and a sudden decrease

14 in output pressure with level increase for indirect operating mode.

15 The controller 90 shown in U.S. Patent Nol 5, 992,448 was easily

16 converted between direct and indirect action and had a full range

17 of sensitivity adjustment in both settings, among other features.

18

19 Despite these advantages, the pressure gauges 91, 92,

20 pneumatic pilot 93, supply gas filter 94 and biasing spring 95 were

21 all located within the interior 96 of the main housing of the

22 device, requiring that the housing be accessed for maintenance,

23 repair and adjustment operations. Also, some applications can

24 accept a direct acting only controller which is simpler and less

25 expensive in design and which features fewer component parts.

26

27 With reference now to the figures, and in particular with

28 reference to Figure 1, a liquid level controller 102 in accordance

29 with a preferred embodiment of the present invention is

30 illustrated. Controller 102 includes a main housing 104 formed by

1 a plurality of sidewalls which define a normally closed interior
2 105. The main housing 104 has a rear wall 108, front wall 110, and
3 opposing side walls 112, 114 (Figure 3). A tubular connector body
4 106 is located on an exterior surface of a selected sidewall 112 of
5 the main housing 104. The connector body 106 is connectable to a
6 sidewall of a liquid containing vessel (not shown), such as an oil
7 and gas separator tank for controlling the liquid level therein.

8
9 A torque bar 130 is located within the main housing closed
10 interior 105. The torque bar 130 is pivotally mounted therein by
11 means of a torque shaft 122 (Figure 3) attached at a pivot end 134
12 of the torque bar and extending generally perpendicular thereto.
13 The torque shaft 122 is supported by inner and outer bearing
14 assemblies 128, 129. The inner bearing assembly 129 is located
15 within a selected sidewall of the main housing 104 while the outer
16 bearing assembly 128 is located within a sidewall of the tubular
17 connector body 106. While the bearing assemblies are illustrated
18 in Figure 3 as hex nut assemblies, it will be understood that the
19 bearings could simply be pressed into a cast piece without the need
20 for a hex nut, if desired.

21
22 A displacement shaft 116 (Figure 3) has a first end 120
23 connected to the torque shaft 122 at a point intermediate the inner
24 and outer bearing assemblies 128, 129 and extending perpendicular
25 thereto. The displacement shaft 116 has a second end 118 which
26 extends through a bore 119 (Figure 1) of the tubular connector body
27 106 to a liquid displacement member or float 114 for transmitting
28 vertical forces responsive to changes in liquid level as a force
29 tending to rotate the torque shaft 122.

1 A lever 132 (Figure 3) is pivotally mounted to the side wall
2 112 of housing 104 at first end 140, and in a plane generally
3 parallel to that of the torque bar 130. A suitable means is
4 provided for interconnecting the torque bar 130 and the lever 132
5 for transmitting forces exerted on torque shaft 122 to the lever
6 132. In the embodiment illustrated in Figures 1 and 3, an
7 adjustable connector 138 interconnects the torque bar and lever 132
8 for transmitting force exerted on the torque shaft 122 to the
9 lever. Slight movement of torque bar 130 is transmitted through
10 the adjustable connector to pneumatic pilot pin 148, whereby
11 movement of lever 132 actuates pneumatic pilot 146. As best seen
12 in Figure 3, the second end 142 of lever 132 engages pilot pin 148
13 which extends into pneumatic pilot 146 to control the flow of
14 instrument air and thus control the valve (not shown) that opens
15 and closes flow of liquid from the vessel whose liquid level is to
16 be controlled. In the preferred embodiment the adjustable
17 connector 138 is a fulcrum member which is slidably mounted on the
18 lever in engagement with the upper surface of torque bar 130. The
19 position of the fulcrum member 138 on the lever 132 can be changed
20 by loosening the adjustment screw 139.

21
22 A biasing element 136 (Figure 1) is located within the main
23 housing interior and contacts the torque bar 126 to thereby balance
24 force exerted on the torque bar 126 by the liquid displacement
25 member 114 acting on the torque shaft 122. In the embodiment of
26 Figure 1, the biasing element 136 is a coil spring located within
27 the main housing interior and contacting a lower surface of the
28 torque bar. The coil spring 136 has a characteristic coil tension
29 which is adjustable by means of an adjustment screw, the head (152
30 in Figure 3) of which is accessible from a location exterior of the

1 main housing.
2

3 The pneumatic pilot (shown in dotted lines as 146 in Figure 3)
4 is a part of the valving assembly of the liquid level controller
5 which includes a supply of control gas, an output of gas and means
6 for interconnecting and interrupting the flow of control gas from
7 the supply to the output. The supply gas is also filtered prior to
8 entering the pneumatic pilot. In the example shown, a filter
9 assembly or housing 156 (Figure 3) is mounted on the top wall 113
10 of housing 104 external thereto and supports a supply pressure
11 gauge 158. An output pressure gauge 160 is also mounted on the
12 filter housing 156. An inlet port 150 communicates with any
13 convenient source of supply gas pressure. A cylindrical filter
14 element 162 (Figure 1) is mounted within the filter housing 156
15 whereby flow from the inlet port 150 is through the open
16 cylindrical interior 164 of the cylindrical filter element 162 and
17 then outwardly through a pair of output ports. A first output port
18 166 (Figure 1) conducts filtered supply gas pressure to the supply
19 pressure gauge 158. Since the filter element 162 is located
20 upstream of the supply pressure gauge 158, a dirty or blocked
21 filter element is easily detected by means of a drop in supply
22 pressure at the gauge 158. A second output port 168 communicates
23 with the pneumatic pilot 146 by means of a supply gas passage (not
24 shown).
25

26 The filter element 162, in the embodiment shown, is a 40
27 micron polyurethane type element approximately one inch in diameter
28 and one inch in length. The filter is conveniently received within
29 the housing 156 by means of lid 170 which is held in place by allen
30 screws 172. The lid 170 also allows access to the pneumatic pilot

1 146 for maintenance or replacement.

2
3 The pneumatic pilot assembly 146 can be any of a number of
4 pilot assemblies known in the art. For example, the pilot assembly
5 could be as described in one or more of the following issued U.S.
6 Patents: 2,649,771; 3,171,267; 4,875,502; 5,992,448.

7
8 An invention has been provided with several advantages.
9 Because of the outside mounted position of both the filter element
10 162 and the pneumatic pilot 146, both components of the level
11 controller are easily accessible and are easily removed for
12 maintenance or replacement. Because flow through the filter
13 element 162 is from the inside thereof to the outside, cleaning is
14 facilitated if a replacement filter is not immediately available.
15 Adjustable biasing spring 136 is positioned such that head 152 of
16 adjustable biasing spring 136 can be accessed without removal of
17 housing 104. Because head 152 can be adjusted without the removal
18 of housing 104, any adjustment to the biasing means can be done
19 quickly and easily. The externally mounted pressure gauges are
20 oriented to accommodate either left or right hand mounting. The
21 liquid level controller of the invention can thus be easily
22 accessed for adjustment or repair. The controller is simple in
23 design, economical to manufacture and extremely dependable in
24 operation having fewer parts than prior designs.

1 CLAIMS:

2 What is claimed is:

3
4 1. An improved liquid level controller, comprising:

5 a main housing having a plurality of walls which together
6 define a normally enclosed interior, the main housing having a
7 connector body located on an exterior surface of a selected
8 sidewall of the main housing, the connector body being connectable
9 to a sidewall of a liquid containing vessel for communicating with
10 an interior of the vessel;

11 a torque bar located within the main housing closed interior,
12 the torque bar being pivotally mounted therein by means of a torque
13 shaft attached at a pivot end of the torque bar and extending
14 generally perpendicular thereto, the torque shaft being supported
15 by inner and outer bearing assemblies, the inner bearing assembly
16 being located within a selected sidewall of the main housing and
17 the outer bearing assembly being located within a sidewall of the
18 connector body;

19 a displacement shaft having a first end connected to the
20 torque shaft and extending perpendicular thereto, the displacement
21 shaft having a second end which extends through a bore provided
22 within the tubular connector body to a liquid displacement member
23 for transmitting vertical forces responsive to changes in liquid
24 level as a force tending to rotate the torque shaft;

25 a lever pivotally mounted within the main housing interior;

26 an adjustable connector member interconnecting the torque bar
27 and lever for transmitting force exerted on the torque shaft to the
28 lever;

29 a biasing element located within the main housing interior and
30 contacting the torque bar to thereby balance force exerted on the

1 torque bar by the liquid displacement member acting on the torque
2 shaft;

3 a pilot assembly located in a pilot housing which is mounted
4 on the main housing and exterior thereto, the pilot assembly being
5 actuatable by movement of the lever to provide a selectable output
6 for controlling a variable and desired liquid level within the
7 vessel interior.

8
9 2. The liquid level controller of claim 1, wherein the connector
10 member which connects the torque bar and lever is slidably mounted
11 on the lever for movement along the length thereof.

12
13 3. The liquid level controller of claim 2, wherein the biasing
14 element is a coil spring located within the main housing interior
15 and contacting a lower surface of the torque bar, the coil spring
16 having a coil tension which is adjustable by means of an adjustment
17 screw which is accessible from a located exterior of the main
18 housing.

19
20 4. The liquid level controller of claim 3, further comprising:

21
22 a supply pressure gauge and an output pressure gauge mounted to the
23 pilot housing exterior to the main housing; and

24
25 a supply of control gas fluidly connected to the supply pressure
26 gauge, the control gas being communicated by fluid passages with
27 the pilot assembly and, in turn, with the output pressure gauge.

28
29 5. The liquid level controller of claim 4, wherein a filter housing
30 and filter element are located upstream of the pilot assembly

1 exterior of the main housing, the filter housing having a lid to
2 allow access to the filter element for cleaning and replacement.

3
4 6. An improved liquid level controller, comprising:

5 a main housing having opposing side walls, a top wall and a
6 bottom wall which together define a normally enclosed interior, the
7 main housing having a tubular connector body located on an exterior
8 surface of a selected sidewall of the main housing, the connector
9 body being connectable to a sidewall of a liquid containing vessel
10 for communicating with an interior of the vessel;;

11 a torque bar located within the main housing closed interior,
12 the torque bar being pivotally mounted therein by means of a torque
13 shaft attached at a pivot end of the torque bar and extending
14 generally perpendicular thereto, the torque shaft being supported
15 by inner and outer bearing assemblies, the inner bearing assembly
16 being located within a selected sidewall of the main housing and
17 the outer bearing assembly being located within a sidewall of the
18 tubular connector body located on the main housing exterior;

19 a displacement shaft having a first end connected to the
20 torque shaft at a point intermediate the inner and outer bearing
21 assemblies and extending perpendicular thereto, the displacement
22 shaft having a second end which extends through a bore provided
23 within the tubular connector body to a liquid displacement member
24 for transmitting vertical forces responsive to changes in liquid
25 level as a force tending to rotate the torque shaft;

26 a lever pivotally mounted within the main housing interior in
27 a plane generally parallel to that of the torque bar;

28 an adjustable connector member interconnecting the torque bar
29 and lever for transmitting force exerted on the torque shaft to the
30 lever;

1 a biasing element located within the main housing interior and
2 contacting the torque bar to thereby balance force exerted on the
3 torque bar by the liquid displacement member acting on the torque
4 shaft;

5 a pneumatic pilot assembly located in a pilot housing which is
6 mounted on the main housing and exterior thereto, the pneumatic
7 pilot assembly being actuatable by movement of the lever to provide
8 a selectable output for controlling a variable and desired liquid
9 level which is a function of a selected position of the adjustable
10 connector relative to the torque bar and the lever.

11
12 7. The liquid level controller of claim 6, wherein the connector
13 member which connects the torque bar and lever is slidably mounted
14 on the lever for movement along the length thereof.

15
16 8. The liquid level controller of claim 7, wherein the biasing
17 element is a coil spring located within the main housing interior
18 and contacting a lower surface of the torque bar, the coil spring
19 having a coil tension which is adjustable by means of an adjustment
20 screw which is accessible from a location exterior of the main
21 housing.

22
23 9. The liquid level controller of claim 8, further comprising:

24
25 a supply pressure gauge and an output pressure gauge mounted to the
26 pilot housing exterior to the main housing; and

27
28 a supply of control gas fluidly connected to the supply pressure
29 gauge, the control gas being communicated by fluid passages with
30 the pilot assembly and, in turn, with the output pressure gauge.

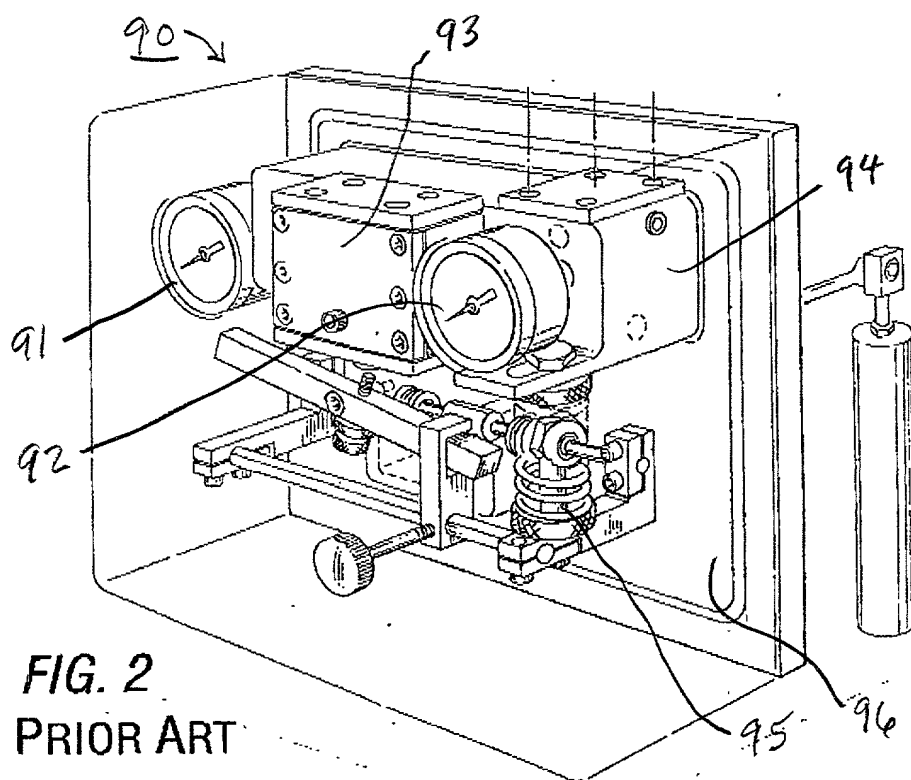
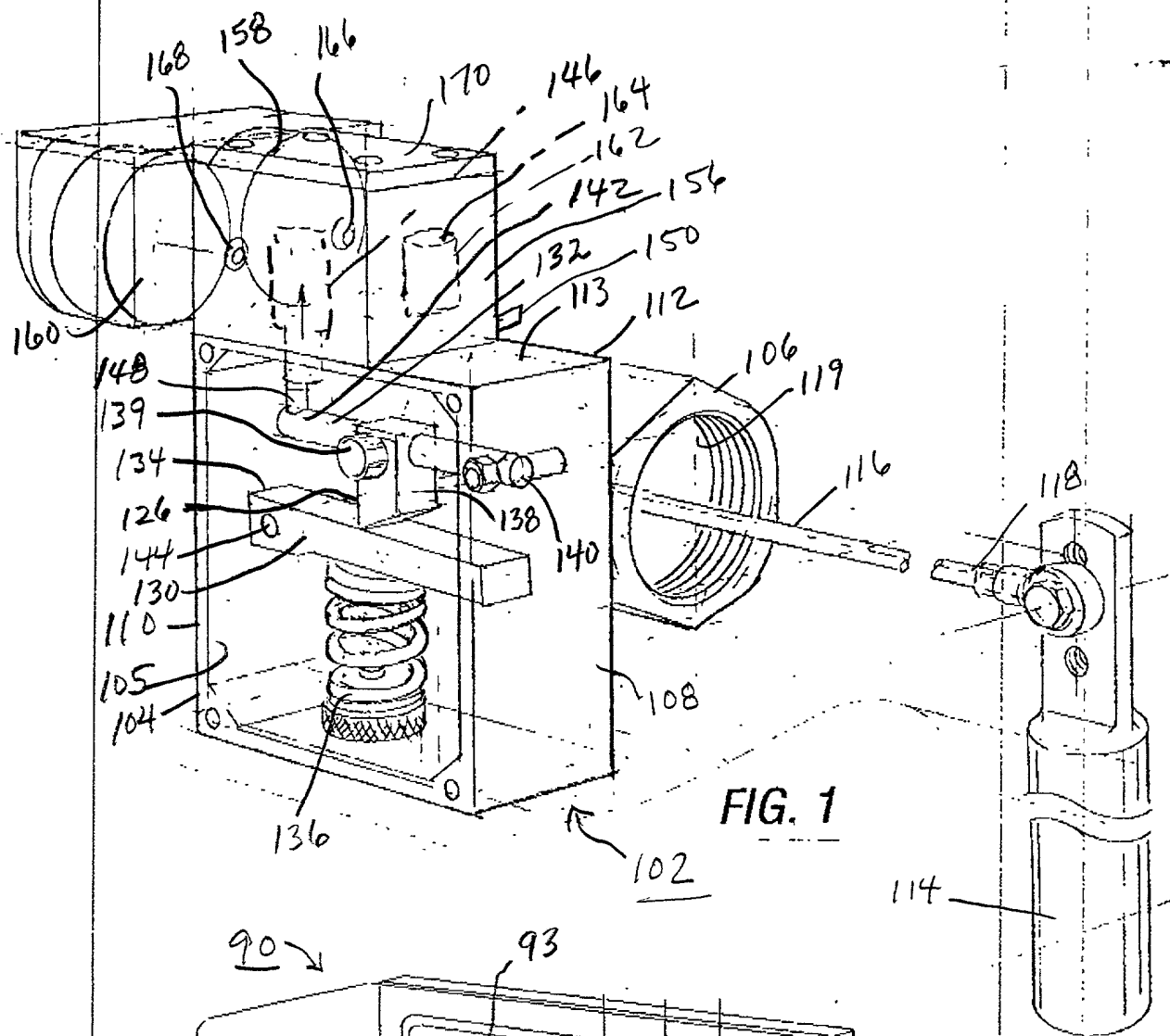
1 10. The liquid level controller of claim 9, wherein a filter
2 housing and filter element are located upstream of the pilot
3 assembly exterior of the main housing, the filter housing having a
4 lid to allow access to the filter element for cleaning and
5 replacement.

6

7

1 LIQUID LEVEL CONTROLLER
2 **ABSTRACT OF THE DISCLOSURE**
3

4 An improved liquid level controller is shown having a
5 pneumatic pilot assembly located outside the main controller
6 housing. A filter housing is also located outside the main housing.
7 The controller internal components include a torque bar acted upon
8 by a displacement member, a lever and an adjustable connector for
9 interconnecting the torque and lever. A biasing spring contacts the
10 torque bar to balance the force exerted on the torque bar by the
11 liquid displacement member. The pneumatic pilot is actuatable by
12 movement of the lever to provide a selectable output for
13 controlling a desired liquid level within the vessel interior.



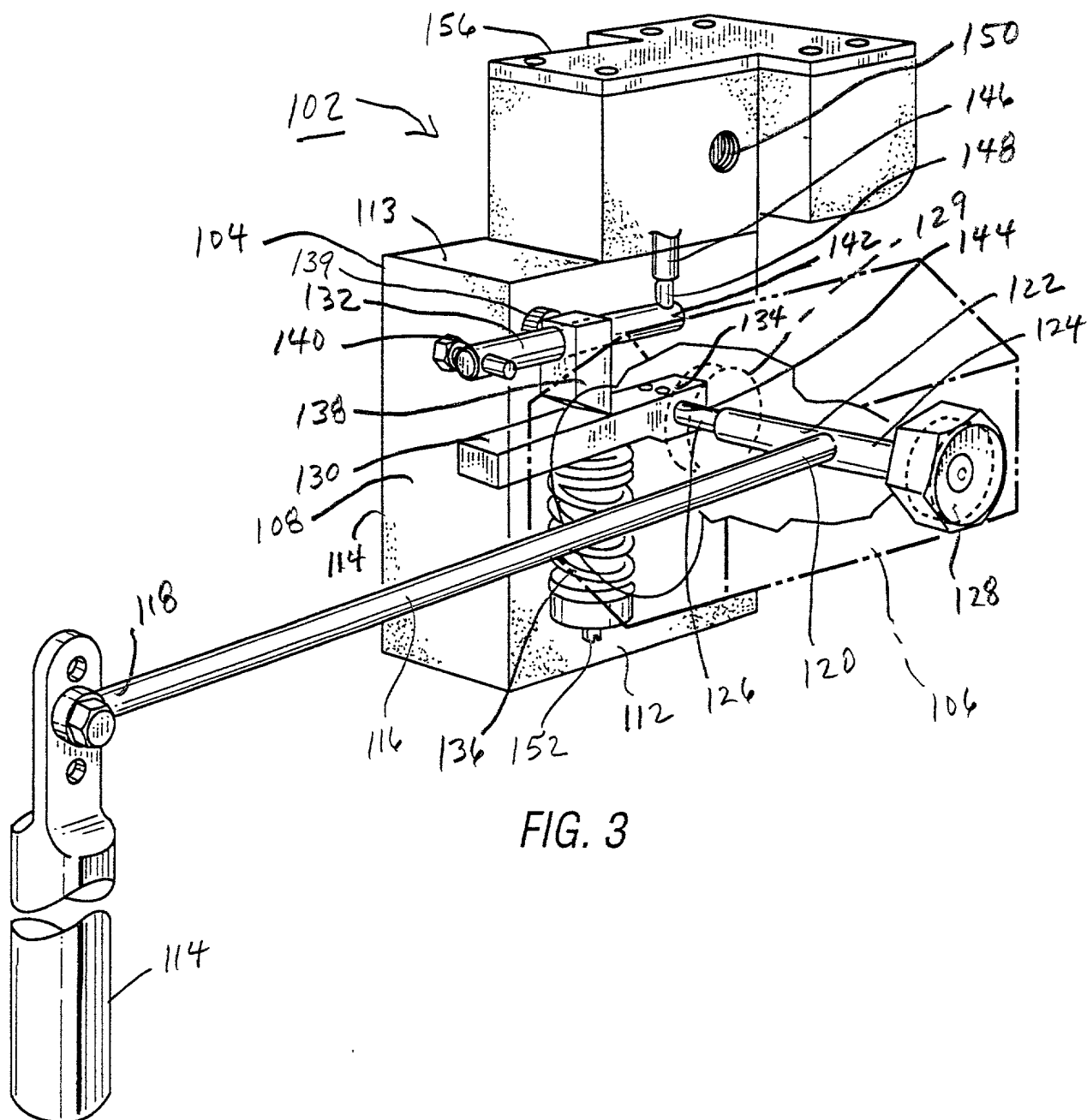


FIG. 3

Docket No. 0685CG-07

DECLARATION FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first, and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled

LIQUID LEVEL CONTROLLER

the specification of which is attached hereto, referred to by attorney docket number 0685CG-07.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint James E. Bradley, Reg. No. 27,536; Charles D. Gunter, Jr., Reg. No. 29,386; Andrew J. Dillon, Reg. No. 29,634; Jack V. Musgrove, Reg. No. 31,986, and all other attorneys of the firm of Feisman, Bradley, Vaden, Gunter & Dillon, LLP to prosecute this application and to transact all business in the U.S. Patent and Trademark Office in connection therewith.

Please send all correspondence to:

Charles D. Gunter, Jr.
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201 Main Street, Suite 1600
Fort Worth, Texas 76102-3105
(817) 332-8143

0172320406

7-671 P 23/24 Job-280

Inventor's Signature

Full Name of Sole or First Inventor: R. David Anderson

Date of Signature:

Residence Address, 110 Pembroke, Wichita Falls, Texas 76301

Citizenship: United States of America

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[illegible]